

The Institut Tècnic Català de la Soldadura, at the request of METALÚRGICAS ROS, S.A.U., has carried out the following approval testing for welders and welding operators on date 06/06/2013:

► **LASER welding process**

WOPQ 131824 – Welding operator - UNE-EN 1418:1998, for the following specifications:

- pWPS 131821 (austenitic stainless steel)
- pWPS 131822 (low carbon steel; galvanized)
- pWPS 131823 (cold rolled low carbon steel; polished)

► **ARC welding process**

WPQ 131826 – Welder - UNE-EN 287-1:2011, for the following specifications:

- pWPS 131825 (austenitic stainless steel)

WPQ 131828 – Welder - UNE-EN 287-1:2011, for the following specifications:

- pWPS 131827 (austenitic stainless steel)

► **RESISTANCE welding process**

WOPQ 1318214 – Welding operator - UNE-EN 1418:1998, for the following specifications:

- pWPS 1318211 (low carbon steel; galvanized)
- pWPS 1318212 (cold rolled low carbon steel; polished)
- pWPS 1318213 (austenitic stainless steel)

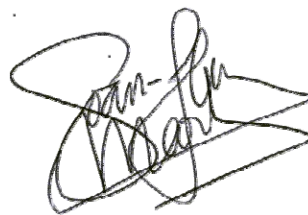
► **BRAZING process**

WPQ 1318210 – Brazer - UNE-EN ISO 13585:2012, for the following specifications:

- pBPS 131829 (austenitic stainless steel and low carbon steel)



PRESIDENT ITCS



RESPONSABLE TÈCNIC ITCS